

Work Order ID 52138

Thursday, September 17, 2009 8:08:22 AM

Page 1

Item ID: D209-669-013

Accept

Revision ID: B

Item Name: Skidtube LH

Start Date: 9/18/2009 Start Qty: 1.00

Required Date: 10/9/2009 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D209-669-013

Rev B

DSI 9450

Rev A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP d209-669-013 CHG003

Sarkis

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

24/10/01

52123

Work Order ID 52138

Thursday, September 17, 2009 8:08:22 AM

Page 2

Item ID: D209-669-013

Accept

Revision ID: B

Item Name: Skidtube LH

Start Date: 9/18/2009 Start Qty: 1.00

Required Date: 10/9/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

2502/05/05

②

/

QC

Memo

0.00

Quality Control

130

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD209-669-013
Location: _____

09/10/05

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/10/06

Pl 09-10-6

Picklist Print

Thursday, September 17, 2009 8:08:28 AM

Page 1

Work Order ID: 52138

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 9/18/2009

Required Date: 10/9/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D209-669-043RevB

Manufactured

No

110

Each

3.0000

1.0000



Replacement Skidtube



52123

CU

Warehouse

Loc Qty

Loc Code

Location

Premier

Mezz

3

22797

1

39205

1

39206

1

S D2917-1RevB

Manufactured

No

110

Each

0.0000

2.0000



Saddle LH



52126

CU 9/14/09

S D2918-1RevB

Manufactured

No

110

Each

3.0000

2.0000



Saddle LH



52130

CU 9/14/09

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

43755

1

51329

2

Picklist Print

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH


Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A  Bolt		Purchased	No			110	Each	354.0000	8.0000	✓		

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

354

110328

2

111635

102

112314

100

112489

100

112641

50

M112314

D2570RevB

Manufactured No

110

Each

139.0000

24.0000



Bushing



52214

Pg 1 of 1

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

47246

15

Main Warehouse

ST36

124

50356

124

Picklist Print

Page 3

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L4		Purchased	No			110	Each	8,148.000	24.0000	✓		
Nut												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	8148	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	
112314	1893	M112314
15924	0	
7690	24	
8182	41	

AN5-36A

Purchased

No

110

Each

555.0000

4.0000

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	555	
109545	11	
110467	7	
110731	4	
112243	20	
112314	463	M112314
112385	50	

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Shop Packet Print

Page 3

Picklist Print

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:


Start Date: 9/18/2009

Required Date: 10/9/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No			110	Each	1,097.000	8.0000			

11/12/94 

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1097

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

43

112082

247

112314

500

11/12/94

MS21042L5



Nut

Purchased

No

110

Each

1,279.000

4.0000



✓

11/10/01

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1279

110382

10

111636

269

112314

1000

11/16/36

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Shop Packet Print

Picklist Print

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Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH


Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-7A  Bolt		Purchased	No			110	Each	201.0000	16.0000 ✓			



M112720

Pg 14/61

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

201

111668

1

112314

50

112385

50

112641

100

Picklist Print

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Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No			110	Each	8,313.000	32.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	8313	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	2187	
112314	4887	
16941	0	

11/19/6

D2929RevB

Manufactured No



Spacer

110 Each 15.0000 2.0000



11/19/6 11/19/6 11/19/6

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	15	
43376	15	

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Shop Packet Print

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Picklist Print

Page 7

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2930RevB Spacer		Manufactured	No			110	Each	11.0000	2.0000 ✓			
										52299		

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
43378

11
11

D3405-041RevB Lug Assembly		Manufactured	No			110	Each	10.0000	1.0000 ✓			
										51673		

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
51254

10
10

AN4C47A Bolt		Purchased	No			110	Each	222.0000	4.0000 ✓			

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST

222
4
18
100
100

110847
112431
112489
112641

1112485

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Shop Packet Print

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Picklist Print

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 Nut		Purchased	No			110	Each	1,397.000	5.0000	✓		

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1357	
111819	35	
112243	22	
112314	1000	
112492	300	

D3405-043RevB

Manufactured

No

110

Each

12.0000

1.0000

✓



Lug Assembly



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	12	
46589	1	
46863	1	
51255	10	

M112314

51652

Per 10/01 ①

Picklist Print

Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3407-041RevE

Manufactured

No

110

Each

35.0000

1.0000



Tow Ring

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

1

48356

1

Main Warehouse

ST464

31

51659

31

D3456-1RevA

Manufactured

No

110

Each

232.0000

1.0000



Washer

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

225

46752

25

51653

200

51659

51659

51659

51659

51659

51659

51659

51659

51659

51659

51659

51659

51659

51659

Picklist Print

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Thursday, September 17, 2009 8:08:28 AM

Work Order ID: 52138



Parent Item: D209-669-013RevB



Parent Item Name: Skidtube LH

Start Date: 9/18/2009

Required Date: 10/9/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3417-5RevE Washer		Manufactured	No			110	Each	152.0000	2.0000			

PC 9/10/09 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

152

51649

152

51649

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52138

INSTRUCTIONS:

1) FOR D209-669-011/-012/-013/-014 SKID TUBES @ CHANGE 003 AND SUBSEQUENT, MODIFY THE FOLLOWING:

- a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
- b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
- c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B AS SHOWN ON PAGE 2 OF THIS DSI.

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED. SEE THE AMENDED PARTS LIST ON PAGE 2 FOR DETAILS.

A	NEW ISSUE	AJS	09.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9450	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
DATE	09.02.24	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

5.0 PARTS LIST

52138

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		X					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			X				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				X			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
	1	1			X		D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
			1	1		X	D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)

IS:

50	4	4	1	1			D3405-041	LUG ASSEMBLY
51	8	8	4	4			AN4C47A	BOLT
52	16	16	8	8			D2570	BUSHING
53	8	8	4	4			MS21043-4	NUT
54			1	1			D3405-043	LUG ASSEMBLY
60	1	1	1	1			D3407-041	TOW RING ASSEMBLY
61	1	1	1	1			D3456-1	WASHER
62	1	1	1	1			MS21043-4	NUT
63	2	2	2	2			D3417-5	WASHER

WAS:

50	4	4	1	1			D2736-1	GHW LUG
51	8	8	4	4			AN4-46A	BOLT
52	16	16	8	8			D2570	BUSHING
53	8	8	4	4			MS21042L4	NUT (OR MS21042-4)
54			1	1			D2736-3	GHW LUG
60	1	1	1	1			D2968-041	TOW RING
61	1	1	1	1			AN970-4	WASHER
62	1	1	1	1			MS21042L4	NUT (OR MS21042-4)

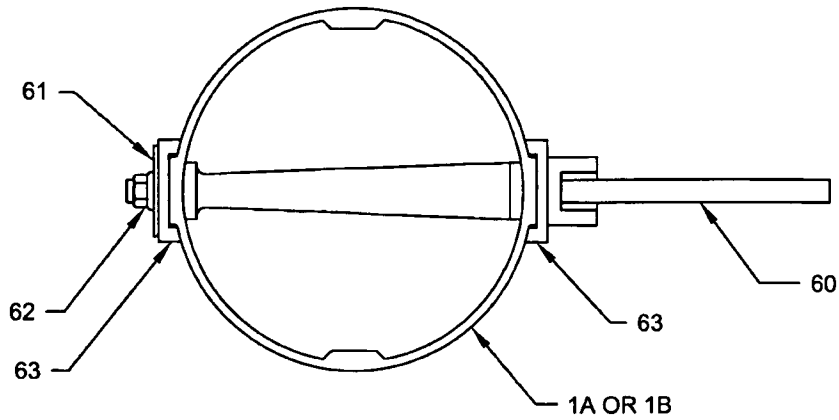
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO.
MFG. APPR.	N/A	DSI 9450
APPROVED		TITLE
DE APPR.		SKIDTUBE INSTALLATIONS
DATE	09.02.24	SCALE
		NTS

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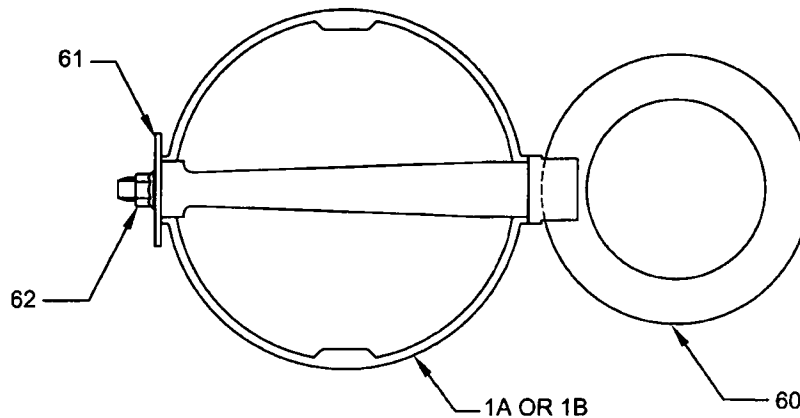
INSTALL TOW RING ASSEMBLY AS SHOWN BELOW (REFER TO SECTION F-F OF IIN-D209-669 REV. B.

52138

IS:



WAS:



NO PICTORIAL CHANGE REQUIRED FOR GROUND HANDLING WHEEL LUG CHANGES.

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9450	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE INSTALLATIONS	NTS
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